

ENVIRONMENTAL AND PRODUCT INFORMATION SHEET

Product

Paper cup with PLA-lamination.

Material

Paperboard with PLA-lamination

Additive

Printing inks – water based

Packaging

Inner: Polyethylene PE

Outer: Corrugated board box

Field of Application

The cups can be used for hot and cold beverages. The article can be used for hotfill and temperatures up to 70°C for 2 hours.

The products should not be used in a microwave oven.

EC Directive 94/62/EC on Packaging and Packaging Waste

The packaging complies with all essential requirements as defined by 94/62/EC.

For example, minimum adequate amount of packaging, limitation of heavy metal content, recyclable through at least one of the following: reuse, material recovery, energy recovery or composting.

Environmental Aspects

Product

The cups are manufactured from virgin pulp and PLA (poly lactid acid) which origins from renewable sources. The paper is from renewable resources.

Packaging

Polyethylene is a polymer produced from refining of mineral oil or natural gas. The polymer consists simply of carbon and hydrogen.

The corrugated board box is made from wood, which is a renewable resource.

Product Safety

The product fulfils the following:

- EU Regulation 1935/2004/EC, Material and products intended for contact with foodstuff.
- EU Regulation 2023/2006/EC, Good Manufacturing Practice.
- The paperboard fulfils the German recommendation BfR XXXVI.
- EU Regulation 10/2011/EC with amendments
Migration tests on the article material performed by an independent institute showed that under appropriate test conditions, overall and specific (when relevant) migration falls considerably below the limit given by regulation 10/2011. (For further details, see Declaration of Compliance).
- Duni manufacturing units are certified according to the international quality system ISO 9001. They have also implemented the environmental management system ISO 14001.

Management of Used Products**Recycling**

The product may be recycled with cardboard and paper materials. However, recycling depends on collection, sorting and general material acceptance. Always consult with a local waste handler for recycling recommendations.

Recycling of the plastic and the corrugated board is possible for producing new products.

Compostability

The product is compostable in industrial facilities and complies with EN standard 13432:2000 for packaging recoverable through composting and biodegradation. Industrial composting is dependent on local infrastructure, make sure you follow local recommendations.

Energy Recovery

All the materials are suited for energy recovery. Complete combustion gives mainly rise to carbon dioxide and water. The energy content of plastics/paper is comparable to that of oil/ wood.

Validity

This is a copy of a document issued 2022-01-24. It is normally updated every second year or when there is a change in the manufacturing process, in the product or in legislation. To make sure that you have the latest edition, contact Duni Group.